#### Public reporting burden for this collection of information is estimated to average 440 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimated or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defenue, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (9/704-0)1859, Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses, Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in Block E. A. CONTRACT LINE ITEM NO. в. ехнівіт C. CATEGORY TDP TM F. CONTRACTOR D. SYSTEM/ITEM E. CONTRACT/PR NO. 1620-01-399-1079 17 PRICE GROUP 1. DATA ITEM NO. 2. TITLE OF DATA ITEM 3. SUBTITLE COMPLETE PROCESS OP SHEETS **CERTIFICATION DATA REPORT** 5. CONTRACT REFERENCE 6. REQUIRING OFFICE 18 ESTIMATED TOTAL PRICE 4. AUTHORITY (Data Acquisition Document No.) **DSC RICHMOND** DI-MISC-80678/T1 10. FREQUENCY 12. DATE OF FIRST SUBMISSION DISTRIBUTION 7. DD 250 REQ 9. DIST STATEMENT REQUIRED AS REO SEE BLOCK #16 LT b. COPIES 13. DATE OF SUBSEQUENT SUBMISSION 8. APP CODE 11. AS OF DATE a. ADDRESSEE PINAL Dreft AS REQ Α SEE BLOCK #16 Res Repro 16. REMARKS PARA. 10.1, 10.2, 10.2.2, 10.2.4, 10.2.5 SHALL APPLY 1/0 **DCMC** \* UPON SUBMISSION OF FIRST ARTICLE/PRODUCTION LOT TEST SAMPLE(S) NADEP/NORIS 1/0 \*\* IF PROCESS OPERATION SHEETS CHANGE AFTER SUCCESSFUL COMPLETION OF FAT/PLT. CODE: 93001 15. TOTAL 2/0 3. SUBTITLE COMPLETE INSPECTION METHOD SHEETS 1. DATA ITEM NO. 2. TITLE OF DATA ITEM 17 PRICE GROUP CERTIFICATION DATA REPORT 5. CONTRACT REFERENCE 6. REQUIRING OFFICE 4. AUTHORITY (Data Acquisition Document No.) DI-MISC-80678/T2 DSC RICHMOND 7. DD 250 REQ 9. DIST STATEMENT REQUIRED 10. FREQUENCY 12. DATE OF FIRST SUBMISSION DISTRIBUTION LT AS REQ SEE BLOCK #16 b. COPIES 11. AS OF DATE 13. DATE OF SUBSEQUENT SURMISSION 8. APP CODE Draft a. ADDRESSEE AS REO Α Reg Repro SEE BLOCK #16 16. REMARKS PARA. 10.1, 10.2, 10.2.1, 10.2.2, 10.2.4, 10.5 SHALL APPLY DCMC 1/0 \* UPON SUBMISSION OF FIRST ARTICLE/PRODUCTIONLOT TEST SAMPLE(S) NADEP/NORIS \*\* 1/0 \*\* AT TIME OF CONTRACT COMPLETION. CODE: 93001 15. TOTAL 2/0 1. DATA ITEM NO. 2. TITLE OF DATA ITEM 3. SUBTITLE 17. PRICE GROUP REQUEST FOR WAIVER 4. AUTHORITY (Data Acquisition Document No.) 5. CONTRACT REFERENCE 6. REQUIRING OFFICE B. ESTIMATED TOTAL PRICE DI-CMAN-80640C DSC RICHMIOND 7. DD 250 REQ 9. DIST STATEMENT 10. FREQUENCY 12. DATE OF FIRST SUBMISSION DISTRIBUTION AS REO LT b. COPIES a. ADDRESSEE 13. DATE OF SUBSEQUENT SUBMISSION 11. AS OF DATE 8. APP CODE Draft FINAL Reg Repro 16. REMARKS DCMC/ACO 1/0 DCMC/QAR 1/0 **PCO** 1/0 IS. TOTAL 3/0 1. DATA ITEM NO. | 2. TITLE OF DATA ITEM 3. SUBTITLE 7. PRICE GROUP REQUEST FOR DEVIATION 4. AUTHORITY (Data Acquisition Document No.) 5. CONTRACT REFERENCE 6. REQUIRING OFFICE ESTEMATED TOTAL PRICE DI-CMAN-80640C DSC RICHMOND 7. DD 250 REQ 9. DIST STATEMENT REQUIRED 10. FREQUENCY 12. DATE OF FIRST SUBMISSION DISTRIBUTION LT AS REQ b. COPIES a. ADDRESSEE 8. APP CODE 11. AS OF DATE 13. DATE OF SUBSEQUENT SUBMISSION Draft Reg Repro 16. REMARKS DCMC/ACO 1/0 1/0 DCMC/QAR **PCO** 1/0 IS. TOTAL 3/0 H. DATE I. APPROVED BY J. DATE G. PREPARED BY

CONTRACT DATA REQUIREMENTS LIST

Form Approved

OMB NO. 0704-0188

#### CONTRACT DATA REQUIREMENTS LIST Form Approved OMB No. 0704-0188 (1 Data Item) Public reporting burden for this collection of information is estimated to average 110 hours pe response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defease, Washingto Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503, Please DO NOT RETURN your form to either of NTRACT LINE ITEM NO. B. EXHIBIT C. CATEGORY: A. CONTRACT LINE ITEM NO. TOP \_\_\_\_\_ TM OTHER 1620-01-399-1079 D. SYSTEM/ITEM E. CONTRACT/PR NO. F. CONTRACTOR 3. SUBTITLE 1. DATA ITEM NO. 2. TITLE OF DATA ITEM CERTIFICATION DATA / REPORTS 6. REQUIRING OFFICE 5. CONTRACT REFERENCE 4. AUTHORITY (Data Acquisition Document No.) DI-MISC-80678/T3 DSC RICHMOND 12. DATE OF FIRST DISTRIBUTION 10. FREQUENCY 7. DD 250 REO 9. DIST STATEMENT SUBMISSION REQUIRED h COPIES AS REO SEE BLOCK 16\* LT 8. APP CODE 13. DATE IF SUBSEQUENT 11. AS OF DATE a. ADDRESSEE SUBMISSION Reg Repro AS REO SEE BLOCK 16\*\* PARA. 10.1,10.2,10.2.1,10.2.2,10.2.4,10.5 APPLY 1/0 DCMC/ACO 1/0 \*BLOCK#12- UPON SUBMITTAL OF FIRST ARTICLE SAMPLE (S) DCMC/QAR \*\* 1/0 AND/OR PRODUCTION LOT SAMPLE. PCO \*\*BLOCK#13- THESE CERTIFICATIONS ARE REQUIRED AT TIME OF PRODUCTION LOT TESTING (PLT) OR CONTRACT COMPLETION IF TESTING IS WAIVED. BLOCK #3- SEPERATE REPORTS SHALL BE PROVIDED FOR THE BELOW LISTED SUB TITLES, CERTIFICATION REPORTS FOR PROCESS AND MATERIAL SPECIFICATIONS SHALL INCLUDE CERTIFICATION THAT ALL VENDORS PERFORMING THESE PROCESSES ARE (OEM), (76301) McDONNELL AIRCRAFT APPROVED SOURCES FOR SAID PROCESS. **BLOCK #5 - CONTRACT REFERENCE FOR:** P/N: (76301) 74A450831-1001, NOMEN: HEAD, PISTON LOCK Certifications for the following: MATERIAL CERTIFICATION AND ANALYSIS DOCUMENTATION FOR: ALUMINUM ALLOY 7075-T73 1016NN PER SAE AMS QQ-A-225/9, ALT MATERIAL: ALLUMINUM ALLOY 7075-T73, 7075-T73510, 7075-T3511 PER SAE-AMS QQ-A-200/11 Certifications for the following: -Penetrant Inspection Per PS 21202 -Heat Treat (if required) PS 23038.1 Anodize Surface Per PS 13201 -Threads Per MIL-S-8879

DD Form 1423-1, JUN 90

Previous editions are obsolete.

I. APPROVED BY

TOTAL

Page 2 of 2

3/0

J. DATE

17. PRICE GROUP

IR ESTIMATED
TOTAL PRICE

G. PREPARED BY

H. DATE

# \* QUALITY ASSURANCE PROVISIONS

#### **SPECIFICATIONS:**

NSN: 1620-01-399-1079 P/N:(76301) 74A450831-1001

NOMENCLATURE: Head, Piston Lock N/L/G

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number (76301) 74A450831-1001 REV. "B" or latest revision, and all details and specifications referenced therein.

# I. QUALITY/INSPECTION REQUIREMENTS

- A. MIL-I-45208 or ISO 9000 Equivalent applies:
- B. First Article Testing applies:
- C. Production Lot Testing applies:
- D. Mandatory Inspection applies:

### II. SUPPLEMENTAL REQUIREMENTS

A. DECETED THE GJAN 03

- B. The contractor shall include on the detailed process operation sheets developed, a tracking method that is traceable to the contract, all in-house manufacturing processes and the identity of all manufacturing sources performing process/operations outside of their facilities. These sheets shall not be revised or altered after the successful completion of FIRST ARTICLE OR PRODUCTION LOT TESTING without the approval from the basic design engineering activity via the P.C.O.
- C. The inspection method sheets which list the characteristics of each item produced under the contract shall have serial number traceability to the raw material, casting, or forging. The tracking method used on the inspection/method sheets shall be traceable to the contract. In addition, the contractor is responsible for providing completed inspection method sheets showing the actual dimensions taken of all critical characteristics.
- **D.** Markings should be I/A/W MIL-STD-130 REV. "K" para 5.3.3(a),(b),(c),(g). Method and location shall be I/A/W the drawing.

## III. MANDATORY INSPECTION REQUIREMENTS:

During production, mandatory inspection is required to be accomplished by the contractor as follows:

#### A. LEVEL OF INSPECTION (L.O.I.)

- 1) Critical Characteristics: 100% inspection and documentation of dimensions taken shall apply
- 2) Major and Minor Characteristics: L.O.I. shall be I/A/W a sampling plan acceptable to the Q.A.R..

# **B. CRITICAL CHARACTERISTICS FOR:**

McDonnell Aircraft: (76301) 74A450831-1001

See Attached Sheet

#### C. MAJOR AND MINOR CHARACTERISTICS:

- 1) Shall be defined by the contractor subject to Q.A.R. concurrence, unless defined on applicable drawings and associated specifications.
- IV. Unless expressly provided for elsewhere in this clause, equipment such as FIXTURES, JIGS, DIES, PATTERNS, TEMPLATES, MYLARS, SPECIAL TOOLING, TEST EQUIPMENT, or any other manufacturing aid required for the manufacture and/or testing of the subject item will not be provided by the government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.

# CRITICAL DIMENSIONS FOR P/N: (76301) 74A450831-1001

- 1) Zone 1 B Circular Runout of .676 +.002/-.000 Dia with respect to "C" shall be within .002
- 2) Zone 2 B .4375+.0010/-.0000 Dia to Depth Shown 2 Places
- 3) Zone 2 B
  .4375 Dia shall be Perpendicular and Symmetrical with "A" within .002
- 4) Zone 2 C .875-14 UNJF-3A
- 5) Zone 2 C Circular Runout of .875-14 UNJF-3A with respect to "A" shall be within .002
- 6) Zone 3 D Circular Runout of .560 +.000/-.002 Dia with respect to "B" shall be within .002
- 7) Zone 3 C Circular Runout of .676 +.002/-.000 Dia with respect to "C" shall be within .002
- 8) Zone 3 C .500 +.001/-.000 Dia
- Zone 3 C
   Circular Runout of Dia "A" with respect to Dia "C" shall be within .002
- 10) Zone 3 C .736 +.000/-.001 Dia
- 11) Zone 3 C
  Circular Runout of Dia "A" with respect to Dai "B" shall be within .002
- 12) Zone 3 A 2.242 +.000/-.001 Dia
- 13) Zone 3 A 2.242 +.000/-.001 Dia with respect to Dia "A" shall be within .002
- 14) Zone 3 A 2.417 +.000/-.001 Dia